

AMENDED CLAIMS -Clean Version

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3.(Amended) The method for manufacturing a synthetic resin molding according to Claim 1, wherein an average particle size of the granulated thermal expansion microcapsules is 7 to 100 mesh.

A 4.(Amended) The method for manufacturing a synthetic resin molding according to claim 1, wherein the thermal expansion microcapsules are granulated with a given weatherability additive.

5.(Amended) The method for manufacturing a synthetic resin molding according to claim 1, wherein the thermal expansion microcapsules are granulated with a given pigment.

6. (Amended) The method for manufacturing a synthetic resin molding according to claim 1, wherein the base resin is an olefin resin with a melt flow rate (MFR) of 30 to 90 g/10 min.

7. .(Amended) The method for manufacturing a synthetic resin molding according to claim 1, wherein during injecting the base resin into a mold using an injection molding machine, the granulated thermal expansion microcapsules are input from a vent port in the middle of a cylinder in the injection molding machine.

8. (Amended) The method for manufacturing a synthetic resin molding

according to claim 1, wherein in two-material molding, a material to  
be a core is a recycle resin containing the granulated thermal  
expansion microcapsules.

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